GUHRING



Induction Shrink Fit Systems

GÜHRING - YOUR WORLD-WIDE PARTNER

Work easily, quickly and efficiently ...



The advantages of shrink fit technology:

- Perfect 360° tool clamping provides extreme clamping force and rigidity
- High repeatability
- Minimal imbalance thanks to rotational symmetry
- Excellent concentricity for symmetrical cutting edge loading therefore longer tool life
- Reduced components, therefore lower costs for purchasing, storage and administration

You benefit from

- High economic efficiency thanks to effective mode of operation
- Full transparency due to process analysis
- Absolutely user-friendly

... with each application!



User-friendly software

Intuitive menu navigation similar to the well-established Guhring TM-Software GTMS via touch-screen monitor (for details see page 5).

Safe shrink fitting

The minimal heating of the shrink fit chuck ensures maximum operating safety on the one hand, on the other the controlled heating ensures the long life of the shrink fit chuck.

Length setting

During the shrink fit process the tool is pre-set to the **required length** with the assistance of an adjustment rod.

Quick cooling

The water-cooled cooling elements cool down the shrink fit chuck quickly and safely. The shrink fit chuck remains clean and dry, so that it can be applied again without drying and without rusting. Hot spots remain safely screened during the cooling process in order to prevent burns.

Fume extraction

conditions by the fume

extraction system.

Vapours produced during the shrink fit process are removed

and filtered under controlled

Tool identification coding chip

The read and write function of the coding chip art. no. 4955 simplifies tool identification.

Tool life can be managed.

GUHRING GSS 3001

GSS 300

Label printer

Print data such as Guhring no., current setting dimension, date, operator etc. on an adhesive label for your pre-set tool.

GSS 3001

Important features:

- > Setting, shrink fitting and measuring with one system
- > Operating system WIN 7
- > Stable Beckhoff control system with touch-screen and foil keyboard
- > Compact, workshop suited and robust design
- > Ergonomic arrangement of all operating elements for comfortable handling
- > Label printer for providing pre-set tools with information such as Guhring no., setting dimension, Barcode, and much more...
- > Setting and measuring accuracy 0.02 mm

"Everything has its place"

"Good accessibility"

Good accessibility to all machine components provides excellent conditions for cleaning and maintenance purposes, i.e. re-filling coolant by simple opening of drawer.

Economic: The Speedcooler switches off automatically when not in use for a longer period of time.

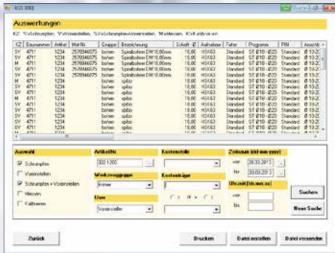




GSS Software performance features:

- > Intuitive and user-friendly operation thanks to 12" touch-screen and Barcode scanner
- > Comprehensive management possibilities for your tool, holder and shrink fit data as well as the associated parameters
- > Analysis of all processes carried out by system (component, cost centre or user related; setting up to 5 cost centres possible) to optimise your production and for maximum transparency possible
- > Software available in different languages









Additional holder receptacle

Additional mobile receptacle for cooling of holders

ACCESSORIES

2) Gloves

6

Cut and temperature resistant Kevlar gloves, mandatory for all shrink fit applications.

GUHRING GSS 3001







Pliers

For the safe handling of hot tools.

THERMO SECURE

GOLD 3000

Perfect combination:

GSS 3001 + TSG 3000



perfect concentricity
highest balance
maximum operational safety





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The illustrations show optional equipment.