UP TO 20XD DRILLING DEPTH
WITHOUT PECKING CYCLES AND INTERNAL COOLING

- new parabolic flute geometry for optimal chip evacuation
- especially suitable for the machining of steel

GT 2000 HSS-E-PM spiral flute deep hole drill
GT 2000 - HSS-E-PM spiral flute deep hole drill
Drilling depths up to 20xD without pecking cycles

- special programme
- Ø 3.00 – 12.00 mm
- up to 20xD drilling depth
- with TiAlN tip-coating for maximum wear-resistance

**Flute form**
The specially developed parabolic flute form with optimised surface finish quality ensures optimal chip production and chip evacuation.

**Point geometry**
Optimal wear-resistance and excellent cutting conditions for deep holes thanks to a newly developed point geometry with optimised S web thinning.

**High surface finish quality**
Thanks to a bright finish flute with high surface finish quality chips are optimally evacuated.

The TiAlN based tip-coating ensures high wear-resistance for the heavily stressed tool cutting edge during machining.