MANUFACTURE IN MAX. 10 WORKING DAYS!

PLUS SHIPPING TIME

EB 80

Single-fluted gun drills
EB 80 bright or coated!

Your tailor-made single-fluted gun drills within a few working days:
Guhring’s super quick gun drill offer makes it possible.
Special tools within 10 working days!

Design options
- nominal diameter 2.0 – 13.9 mm increasing by 0.1 mm
- nominal diameter 14.0 – 22.0 mm increasing by 0.5 mm
- total length up to 2,000 mm
- standard driver
- carbide grade K15
- bright or in combination with standard driver
- option with lateral chip breaker for long-chipping steels
  (manufacture in maximum 15 working days)

All gun drills must have support for the pilot hole.
Gun drills must never operate at full speed without support in the machine shop.
In only four steps to the correct tool:

1. Nom.-Ø
   Please choose
   2.0 – 13.9 mm increasing by 0.1 mm
   14.0 – 22.0 mm increasing by 0.5 mm

2. Total length
   Please choose
   a total length up to max. 2,000 mm
   (length determination see below)

3. Driver
   Please choose
   a valid driver*

4. Surface
   Please choose
   one of above surface finishes

The EB 80 gun drill quick service promotion only applies to gun drills that
- fit in the described grid. The head length, head form, flute length and other technical details are determined in line with our Guhring standard.
- have one of the surface finishes listed under point 4. Other coating options (i.e. TiCN) have a minimum 4 weeks delivery time.

Single-fluted gun drills EB 80 bright or coated
Manufacture in max. 10 working days!

Enquiry/order returned to us by fax or e-mail.
○ Enquiry  ○ Order  Items ________

Driver
○ no  ○ Code no.: ________

Geometry
○ lateral chip breaker

Surface
○ bright  ○ TiN  ○ TiAIN  ○ TiAIN-nanoA  ○ TiAIN-SuperA  ○ FIRE  ○ nanoFIRE  ○ Signum

* Detailed information on our driver programme can be found in our drilling tool catalogue or in our current gun drill brochure. These are available to be downloaded at www.guehring.de or on request.