Carbide- or cermet-tipped special designs for Ø > 40 up to 75 mm

HR 500 GT high-performance reamers
Optimal cooling lubrication
Thanks to the TiN-coated positioning screw on the face of the HR 500 GT tool head the cooling lubricant accurately reaches the cutting edges. A blocking of the coolant exits by chips during the machining process is impossible due to the very flat construction of the positioning screw. It is, however, possible to machine blind holes directly up to the base of the hole.

3 designs for all materials
- Carbide-tipped with nanoA-coating
  for stainless steels, GGG 60, special alloys and non-ferrous metals
- Carbide-tipped with nanoA Cast-coating
  for GG
- Cermet-tipped
  for steels and GGG 40/50

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