## PICTOGRAMS

### OPERATION
- **EASY**
  - No set-up effort.
  - No training required to use the tools.
- **EXPERIENCED**
  - Low set-up effort.
  - Only radial/axial adjustment and Smart Setting Motion Tools. Review of the setting instructions recommended.
- **ADVANCED**
  - Significant set-up effort.
  - Tools with guide pads and radial/axial adjustable cutting edges. Customer training according to the setting instructions.

### TOOL MATERIALS
- **PKD**
  - Polycrystalline diamond
- **PCBN**
  - Polycrystalline cubic boron nitride
- **VHM**
  - Solid carbide

### TOOL TYPES
- **Standard tool**
  - Available from stock with standard dimensions.
- **Custom tool**
  - Design and production customised to machining type.

### MATERIAL CLASSES
- **N**
  - Aluminium, other non-ferrous metals
- **P**
  - Steel, high-alloyed steel
- **K**
  - Types of cast iron such as grey cast iron (GG25)
- **H**
  - Hardened steel, cast steel

### NUMBER OF CUTTING EDGES

<table>
<thead>
<tr>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>6+</th>
</tr>
</thead>
<tbody>
<tr>
<td>Number of main cutting edges</td>
<td></td>
<td></td>
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</tbody>
</table>

### COOLING
- **Wet machining**
- **Dry machining**
- **MQL**
  - Minimum quantity lubrication