

Request form for machining of modern materials

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Customer number New customer

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Company name

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Street, n°

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City, ZIP-code, Country

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Date

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Order number

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Contact

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Telephone

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E-Mail

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Your contact at Guhring

Industry:	<input type="checkbox"/> Aerospace	<input type="checkbox"/> Automotive	<input type="checkbox"/> Energy
	<input type="checkbox"/> Shipbuilding	<input type="checkbox"/> Machine – mould eng.	<input type="checkbox"/> Sports and hobby
Workpiece:	<input type="checkbox"/> CFRP / Thermoplastic	<input type="checkbox"/> GFRP / Thermoplastic	<input type="checkbox"/> AFRP
	<input type="checkbox"/> CFRP / Thermoset	<input type="checkbox"/> GFRP / Thermoset	<input type="checkbox"/> Glare
	<input type="checkbox"/> Honeycomb	<input type="checkbox"/> Foam	<input type="checkbox"/> Aluminium
	<input type="checkbox"/> Aluminium foam	<input type="checkbox"/> Thermoplastic	<input type="checkbox"/> Thermoset
			<input type="checkbox"/> Other
	<input type="checkbox"/> CFRP / CFRP	<input type="checkbox"/> CFRP / Alu	<input type="checkbox"/> CFRP / Titanium
	<input type="checkbox"/> Alu / Alu		<input type="checkbox"/> Other stacks

Sketch stack design

Sketch laminate structure

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Tool concept:	<input type="checkbox"/> Drilling	<input type="checkbox"/> Drill countersinking	<input type="checkbox"/> Countersinking
	<input type="checkbox"/> Reaming	<input type="checkbox"/> Milling	<input type="checkbox"/> Other
Machine concept:	<input type="checkbox"/> Manual processing	<input type="checkbox"/> Drill Feed Unit	<input type="checkbox"/> Roboter
	<input type="checkbox"/> CNC processing		<input type="checkbox"/> Other
	Machine designation		No. of rev. (max.)
	Feed (max.)		Shank form
Cooling:	<input type="checkbox"/> Emulsion	<input type="checkbox"/> MQL	<input type="checkbox"/> Other
	<input type="checkbox"/> Air	<input type="checkbox"/> Dry	Medium
	<input type="checkbox"/> internal coolant	<input type="checkbox"/> external coolant	
Cutting material:	<input type="checkbox"/> Carbide bright	<input type="checkbox"/> Carbide coated	<input type="checkbox"/> PCD
Tool life: (targets)	Holes	Meter	Components

Tool recommendation / Reference

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Comments / Sketches / Notes

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