

Request form ball track milling cutter

<input type="text"/>	<input type="checkbox"/>
Customer number	New customer
<input type="text"/>	
Company name	
<input type="text"/>	
Street, n°	
<input type="text"/>	
City, ZIP-code, Country	
<input type="text"/>	
Date	

<input type="text"/>
Order number
<input type="text"/>
Contact
<input type="text"/>
Telephone
<input type="text"/>
E-Mail
<input type="text"/>
Your contact at Guhring

Info competitor

Name	<input type="text"/>
Toollife	<input type="text"/>
Cutting conditions	<input type="text"/>
Quantity workpieces per year	<input type="text"/>
Price Milling Head:	<input type="text"/>
Price Holder:	<input type="text"/>
Workpiece blank raw part	<input type="checkbox"/> high precision forging <input type="checkbox"/> pre soft milled
Stock removal Ø	<input type="text"/>
Joint name	<input type="text"/>

Workpiece	<input type="checkbox"/> Inner Race	<input type="checkbox"/> Outer Race	<input type="checkbox"/> Disc
Joint type	<input type="checkbox"/> AC	<input type="checkbox"/> UF	<input type="checkbox"/> SX <input type="checkbox"/> VL3 <input type="checkbox"/> special

	Measurement	Value	Unit
Measuring ball Ø	a		mm
Pressure angle	b		Degree
Conformity	ψ		mm
Contact radius (only on spherical profiles)	r		Degree
Vertex	c		mm
PCD value Ø			mm
Ball track length			mm

Tool

Tool length (d)	<input type="checkbox"/> Inner Race 50.0 mm	<input type="checkbox"/> Outer Race 70.0 mm	<input type="checkbox"/> Outer Race 74.0 mm	<input type="checkbox"/> special
Interface tool	<input type="checkbox"/> Cone face system - behind	<input type="checkbox"/> Cone face system - front		
Tool setting angle	<input type="checkbox"/> 36°	<input type="checkbox"/> 38°	<input type="checkbox"/> 20°	<input type="checkbox"/> 32.5° <input type="checkbox"/> special

Machine

Interface machine	<input type="checkbox"/> HSK 63	<input type="checkbox"/> HSK 63 special contact surface 80 mm	<input type="checkbox"/> special
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